

SAFETY DATA SHEET

Issuing Date: 11-May-2015

Version 1

65D Developer, Part A

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name 65D Developer, Part A
Product code 28101A
Product Use Developer for Graphic Arts Industry.

Manufactured by
 FUJIFILM Hunt Chemicals U.S.A., Inc.
 40 Boroline Road
 Allendale, NJ 07401-0320

MSDS are available at the following website(s): <http://www.fujifilmusa.com/msds>

Company Phone Number U.S.A: 800-473-3854

Emergency Telephone Transport-CHEMTREC Inside NA: 800-424-9300
 Transport CHEMTREC Outside NA: 703-527-3887
 Transport-CANUTEC Inside Canada: 613-996-6666
 Medical Emergency (24 hour): 877-935-7387

E-mail EHS@fujifilm.com

2. HAZARDS IDENTIFICATION

Classification

Acute Toxicity - Oral	Category 4
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Germ Cell Mutagenicity	Category 2
Carcinogenicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 2

GHS Label elements, including precautionary statements

Danger

Hazard Statements

Harmful if swallowed
 Causes serious eye damage
 May cause an allergic skin reaction
 Suspected of causing genetic defects
 Suspected of causing cancer
 May cause damage to organs through prolonged or repeated exposure



Precautionary Statements

Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves
 Do not breathe dust/fume/gas/mist/vapors/spray

Response

If exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor/physician
 IF ON SKIN: Wash with plenty of soap and water
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth

Storage

Store locked up

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not classified

Other hazards

Very toxic to aquatic life with long lasting effects
 Very toxic to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
DIETHYLENE GLYCOL	111-46-6	15-30%
HYDROQUINONE	123-31-9	5-10%
BORIC ACID	10043-35-3	0.5-1.5%

4. FIRST AID MEASURES

First aid measures for different exposure routes

General advice	If symptoms persist, call a physician.
Eye contact	In case of contact with substance, immediately flush eyes with running water for at least 30 minutes. Do not rub affected area. Keep eye wide open while rinsing. Call a physician immediately.
Skin contact	IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Move to fresh air. If symptoms persist, call a physician.
Ingestion	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/ physician.

Most important symptoms/effects, acute and delayed

Burning feeling and temporary redness. May cause allergic skin reaction.

Indication of immediate medical attention and special treatment needed, if necessary

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media

None known.

Specific hazards arising from the chemical

May cause sensitization by skin contact.

Explosion Data

Sensitivity to Mechanical Impact none

Sensitivity to Static Discharge none

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid contact with skin, eyes or clothing. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental precautions

Prevent entry into waterways, sewers, basements or confined areas. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use personal protective equipment. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly. After cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Wear personal protective equipment. Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Handle product only in closed system or provide appropriate exhaust ventilation at machinery. In case of insufficient ventilation, wear suitable respiratory equipment.

Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labeled containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH	AIHA - Workplace Environmental Exposure Levels (WEELs) - TWAs
DIETHYLENE GLYCOL				10 mg/m ³ TWA
HYDROQUINONE	TWA: 1 mg/m ³	TWA: 2 mg/m ³ (vacated) TWA: 2 mg/m ³	IDLH: 50 mg/m ³ Ceiling: 2 mg/m ³ 15 min	
BORIC ACID	STEL: 6 mg/m ³ inhalable fraction TWA: 2 mg/m ³ inhalable fraction			

Exposure controls

Engineering Measures Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection Tightly fitting safety goggles. Face-shield.

Skin and body protection Wear protective gloves/clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations When using do not eat, drink or smoke. Take off contaminated clothing and wash before reuse. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear To Pale Yellow	Odor	none
Odor Threshold	Not available	Physical State @20°C	Liquid
pH	7.5	Molecular Weight	Not available
Specific Gravity	1.22	Autoignition temperature	Not available
Flash point	> 201 °F / > 94 °C	Boiling point / boiling range	212 °F / 100 °C
Decomposition temperature	Not available	Freezing Point	Not available
Melting point / melting range	Not available		
Flammability Limit in Air	Not available		

Oxidizing Properties	Not available	Explosive Property Details	Not available
Solubility	completely soluble	Partition coefficient	Not available
Evaporation rate	Not available	Vapor Pressure	Not available
Vapor density	0.6	Density	Not available
VOC (lb/gal)	Not available	VOC (g/l)	Not available
Dynamic viscosity	Not available		

10. STABILITY AND REACTIVITY

Reactivity

Stable under recommended storage conditions

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Excessive heat. Freezing.

Incompatible Materials

Strong oxidizing agents. Strong acids. Strong bases.

Hazardous Decomposition Products

None known.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Acute toxicity

Inhalation

Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eyes

Corrosive to the eyes and may cause irreversible eye damage.

Skin

May cause itching. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Ingestion

Harmful if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	LC50 (lethal concentration)
DIETHYLENE GLYCOL	= 12565 mg/kg (Rat)	= 11890 mg/kg (Rabbit)	
HYDROQUINONE	= 298 mg/kg (Rat)	= 74800 mg/kg (Rabbit)	
BORIC ACID	= 2660 mg/kg (Rat)	>2000 mg/kg (Rabbit)	>0.16 mg/L (Rat) 4 h

Information on toxicological effects

No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation

Severe eye irritant.

Corrosivity	Corrosive to eyes.
Sensitization	May cause sensitization by skin contact.
Mutagenic Effects	Contains a known or suspected mutagen.
Reproductive Toxicity	No information available.
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen. Contains a known or suspected carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
HYDROQUINONE	A3	Group 3		
BORIC ACID		Group 2A		X

ACGIH: (American Conference of Governmental Industrial Hygienists)

A1 - Known Human Carcinogen
A2 - Suspected Human Carcinogen
A3 - Animal Carcinogen
A4 - Not Classifiable as a Human Carcinogen

NTP: (National Toxicity Program)

Known - Known Carcinogen
Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

IARC: (International Agency for Research on Cancer)

Group 1: Carcinogenic to humans
Group 2A: Probably carcinogenic to humans
Group 2B: Possibly carcinogenic to humans
Group 3: Not classifiable as to its carcinogenicity to humans

OSHA: (Occupational Safety & Health Administration)

X - Present

STOT - single exposure No information available.

STOT - repeated exposure May cause damage to kidneys through prolonged or repeated exposure if swallowed.

Target Organ Effects Skin, Blood, Kidney, Eyes.

Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 1387 mg/kg
ATEmix (dermal) 9012 mg/kg

ATE: Acute toxicity estimate

12. ECOLOGICAL INFORMATION

Ecotoxicity

Very toxic to aquatic life with long lasting effects

Chemical Name	Algae toxicity	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
DIETHYLENE GLYCOL		Pimephales promelas: 75200 mg/L at 96 h		
HYDROQUINONE		Pimephales promelas: 0.1 - 0.18 mg/L at 96 h Pimephales promelas: 0.044 mg/L at 96 h		

Persistence and degradability

No information available.

Bioaccumulation

Chemical Name	Octonol Water Partition Coefficient (log pow)
DIETHYLENE GLYCOL	-1.98
HYDROQUINONE	0.5
BORIC ACID	-0.757

Mobility

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods

Dispose of in accordance with local regulations.

Contaminated packaging

Do not re-use empty containers.

14. TRANSPORT INFORMATION

<u>DOT</u>	Not regulated
<u>TDG</u>	Not regulated
<u>MEX</u>	Not regulated
<u>ICAO</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated
<u>ADR/RID</u>	Not regulated
<u>ADN</u>	Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Yes
DSL/NDSL	Yes
PICCS	Yes
EINECS/ELINCS	Yes
ENCS	No
IECSC	Yes
KECL	Yes
AICS	Yes

*Yes - All component(s) of this product are included or are exempt from listing on the inventory.

***No - Indicates the component(s) of this product are either not listed or have not been determined to be listed on the inventory.**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations

TSCA Sections 4, 5 and 12(b)

This product does not contain any chemicals regulated by TSCA Sections 4, 5 or 12(b).

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS No	SARA 313 - Threshold Values %	Weight-%
HYDROQUINONE	123-31-9	1.0	5-10%

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	no
Sudden Release of Pressure Hazard	no
Reactive Hazard	no

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ
HYDROQUINONE	100	100 lb	RQ 100 lb final RQ RQ 45.4 kg final RQ

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
DIETHYLENE GLYCOL			X		X
HYDROQUINONE	X	X	X	X	X
BORIC ACID				X	

International Regulations

Canada - NDSL

This product does not contain any NDSL chemicals.

Mexico - Grade

No information available

Mexico - Carcinogen Status and Exposure Limits**Other Regulations**

No information available

16. OTHER INFORMATION

NFPA	Health Hazard 3	Flammability 1	Instability 0	Physical and chemical hazards -
HMIS	Health Hazard 3*	Flammability 1	Physical Hazard 0	Personal protection C

**Indicates a chronic health hazard.*

Prepared By FUJIFILM Environment, Health and Safety, phone: 800-473-3854

Revision Date 11-May-2015

Revision Note No information available

Disclaimer **The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**

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